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1. Lathe mandrels can be termed as a?

- A. Gauge
- B. Jig
- C. Template
- D. Fixture

Ans – D

2. Both sides of a flat bastard file have?

- A. Wavy teeth
- B. Double cut teeth
- C. Single cut teeth
- D. No cut

Ans – B

3. A hole whose lower deviation is zero is called basic hole. Basic hole indicates letters?

- A. (H)
- B. (G)
- C. (F)
- D. (E)

Ans – A

4. While gas cutting the nozzle should?

- A. Almost touch the work
- B. Be 10mm away from work
- C. Be 2mm away from work
- D. Be 5mm away from work

Ans – D

5. The chief alloying element of stainless Steel are?

- A. Chromium and nickel
- B. Chromium and tungsten
- C. Nickel and vanadium
- D. Nickel and tungsten

Ans – A

6. The thickness of sheet metal is indicated by a series of numbers, which is called as?

- A. Number size
- B. Gauge
- C. Standard size
- D. None of the above

Ans – B

7. Fullers are used for?

- A. Necking and grooving
- B. Forming the heads of rivets, bolts etc
- C. Making shoulder with right angles
- D. Drawing down

Ans – A

8. Which one of the following gauge is used for checking cylinder, which are not kept in vertical or horizontal position.

- A. pilot gauge
- B. snap gauge
- C. ring gauge

D. plug gauge

Ans – A

9. While drilling in lathe, the drill is held in the?

A. bed

B. compound rest

C. tailstock

D. headstock

Ans – C

10. HSS shaper tool can resist heat at about

A. 600°C

B. 800°C

C. 1000°C

D. 1200°C

Ans – A